

Technical Data Sheet

Accutech HP0336M30CL

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

General	
Filler / Reinforcement	• Mica, 30% Filler by Weight
Features	• Chemically Coupled
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.10	1.10 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	537000 psi	3700 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	5370 psi	37.0 MPa	
Break	4350 psi	30.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	8.0 %	8.0 %	
Flexural Modulus	566000 psi	3900 MPa	ASTM D790
Flexural Strength	7250 psi	50.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.77 ft·lb/in	41 J/m	ASTM D256

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	68	68	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	264 °F	129 °C	
264 Psi (1.8 Mpa), Unannealed	185 °F	85.0 °C	

Additional Information
Ash Content, ASTM D2584: 30%

Notes

These are typical property values not to be construed as specification limits.